

## QUESTION

1. The following are the steps of the **5S** process. Which one is the correct order?
2. Which of the following is not a step in the 5S process?
3. Which of the following is not a step in the 5S process?
4. Which of the following is not a step in the 5S process?



5. Which of the following is not a step in the 5S process?
6. Which of the following is not a step in the 5S process?
7. Which of the following is not a step in the 5S process?



The following are the steps of the 5S process. Which one is the correct order?

## ANSWER

1. **Sort, Shine, Straighten, Standardize, Sustain**
2. **Sort**
3. **Sort**
4. **Sort**