

20107

**05-06 CHEVY HD
SILVERADO
W/O BOWTIE**



20108

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2006 SILVERADO & 2005 SILVERADO HD MODELS **FULL FACE BILLET GRILLE**

Recommended Tools:

7/16" Socket & Ratchet
7/16" Wrench
Pliers
Drill / 1/4" Drill Bit

Parts List / Hardware:

1 Billet Insert	2 5" Extension Bracket
6 1/4-20 X 3/4" Bolts	2 4" 'C Shaped' Bracket (05 HD & 06 1500)
6 1/4-20 Nuts	2 2" 'C Shaped' Bracket (06 SS Models)
6 1/4 Flat Washers	2 Short 'L Shaped' Extension Bracket
6 1/4 Lock Washers	4 #8 x1" Screws (#6 Head)
	4 #8 Flat Nuts

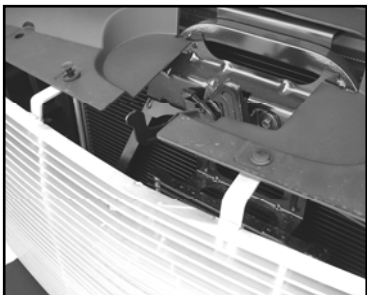
Read and understand instructions before attempting installation



Step 1

Remove the plastic radiator cover. Now remove the grille shell from the vehicle.

Test fit the billet grille in place. Use the 1/4" bolts, nuts and washers to attach the C brackets to the grille and bumper. 2005 HD models use the longer 4" brackets / 2006 **SS** models use the 2" brackets. Center the grille onto the truck; align the face of the grille so it sits almost flush with the lights.



Step 2

Attach the longer extension brackets to the outer tabs on top of the grille; use the screws and the flat nuts. Attach the other end of the brackets using the bolts, nuts and washers provided. It may be necessary to drill a 1/4" hole for the fasteners and (or) slightly bend the brackets by hand (using pliers) to achieve the proper fit.



Step 3

The remaining L shaped brackets bolt to the header panel and grille. Align the brackets to the header panel. Fasten using the remaining nuts and bolts. Check that the hardware is tight and replace the radiator cover. Slowly close the hood and check the clearance to the hood. Loosen the hardware and adjust if needed.

Thank you for purchasing a T-Rex Billet Grille. 8/8/06